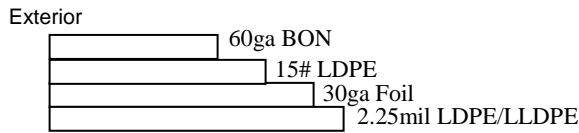


MILITARY SPEC

FILM DATA SHEET

CADPAK N



Shannon Packaging Company
3647 Shasta St.
Chino, CA 91710
Phone: (909) 591-8768
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MIL SPECIFICATION
Film: MIL PRF 131 CI
Pouch: MIL DTL 117 T1 CE S1

QPL MIL-PRF-131K

Barrier Material: Water vapor proof, Greaseproof, Flexible, Heat-Sealable, Class 1

Application:

Cadpak N is a Strong foil barrier material used where very low oxygen and moisture levels are required. It is silver in color with red Mil Spec printing. It is used extensively used in military applications where a cost-effective, strong, high barrier material is required. Typical uses are Vacuum crating and pouches for moisture/oxygen sensitive items. Product protection inside export crating is another common application for this film.

Converting:

Cadpak N can be converted in many ways: 2-seal pouch, 3-seal pouch, side gusset, stand up pouch and tubing. Features include: recloseable zipper, tear notch, round hang hole, and sombrero hang hole.

Physical Properties:

PROPERTIES	TEST METHOD	UNIT OF MEASURE	TYPICAL VALUE
Caliper	ASTM D2103	mils	4.2
Yield (nominal)	CALCULATED	In ² /lb	6150
MVTR	ASTM F1249	g/100 in ² /Day @ 90% RH 40° C	.0005
OTR	ASTM D3985	cc/100 in ² /day @ 0%RH 23° C	.0005
COF (Sealant)	ASTM D1894	Kinetic	<0.30
Puncture	MIL STD 3010	Lbs	20
Tensile Strength	ASTM D882	Lbs/in	19
Breaking strength	MIL STD 3010	Lbs (grab method)	75
Seal strength	ASTM F88	Lbs/in	18

Suggested Sealing Conditions: 400°F, 40psi, 1.5sec

The values indicated in this document are the results of tests made in compliance with the normal standards. They are given as an indication and should be considered as average values and given without any obligation on our part. This data was provided directly to Shannon from our film supplier.